



## Material - AFNOR NF ND28-M

### Standard Specification for Castings, Nickel and Nickel Alloy

Group - Non-Ferrous Nickel Alloys

Sub Group - AFNOR NF ND28-M Castings, Nickel and Nickel Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	1.000 max.		
Vanadium	V %	0.200 - 0.600		
Molybdenum	Mo %	26.000 - 30.000		
Iron	Fe %	4.000 - 7.000	Mechanical Properties	
Cobalt	Co %	2.50 max.	Tensile Strength in Mpa	500 min.
Nickel	Ni %	Balance	Yield Strength in Mpa	315 min.
-	-	-	Elongation in %	6 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	180 - 240
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A 494 N12MV	ASTM	USA	Casting
SA-494 N12MV	ASME	USA	Casting
C-NiMo30Fe5	AFNOR NF	France	Casting
NC0007	AFNOR NF	France	Casting
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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